



This Datasheet for the

[IC693CPU352](#)

CPU 352 Module, (240 Kbytes Configurable User Memory, 4K I/O, 8 Racks Hardware FLOATING POINT MATH), 2 Built-In Serial Ports, .22 msec/K

<http://www.qualitrol.com/shop/p-14636-ic693cpu352.aspx>

Provides the wiring diagrams and installation guidelines for this GE Series 90-30 module.

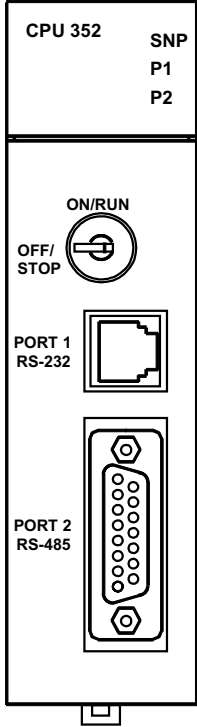
For further information, please contact Qualitrol Technical Support at

1-800-784-9385

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CPU352

Catalog Number IC693CPU352

CPU Type	Single slot CPU module	 <p>CPU 352 SNP P1 P2</p> <p>ON/RUN OFF/ STOP</p> <p>PORT 1 RS-232</p> <p>PORT 2 RS-485</p> <p>Model 352 CPU</p>
Total Baseplates per System	8 (CPU baseplate + 7 expansion and/or remote)	
Load Required from Power Supply	890 milliamps from +5 VDC supply	
Processor Speed	25 MegaHertz	
Processor Type	80386EX	
Operating Temperature	0 to 60 degrees C (32 to 140 degrees F) ambient	
Typical Scan Rate	0.22 milliseconds per 1K of logic (boolean contacts)	
User Program Memory (maximum)	Starting with firmware Release 9.0, 240K Bytes. Note: Actual size of available user program memory depends on the amounts configured for the %R, %AI, and %AQ configurable word memory types (see below). For firmware prior to Release 9.0, fixed size is 80K bytes.	
Discrete Input Points - %I	2,048	
Discrete Output Points - %Q	2,048	
Discrete Global Memory - %G	1,280 bits	
Internal Coils - %M	4,096 bits	
Output (Temporary) Coils - %T	256 bits	
System Status References - %S	128 bits (%S, %SA, %SB, %SC - 32 bits each)	
Register Memory - %R	Starting with firmware Release 9.0, configurable in 128 word increments from 128 to 16,384 word with Logicmaster and from 128 to 32,640 words with Control version 2.2. For firmware prior to Release 9.0, fixed size is 9,999 words.	
Analog Inputs - %AI	Starting with firmware Release 9.0, configurable in 128 word increments from 128 to 16,384 word with Logicmaster and from 128 to 32,640 words with Control version 2.2. For firmware prior to Release 9.0, fixed size is 9,999 words.	
Analog Outputs - %AQ	Starting with firmware Release 9.0, configurable in 128 word increments from 128 to 16,384 word with Logicmaster and from 128 to 32,640 words with Control version 2.2. For firmware prior to Release 9.0, fixed size is 9,999 words.	
System Registers (for reference table viewing only; cannot be referenced in logic program)	28 words (%SR)	
Timers/Counters	>2,000	
Shift Registers	Yes	
Built-in Serial Ports	Three ports. Supports SNP/SNPX slave (on power supply connector) and RTU slave, SNP/SNPX master/slave, Serial I/O (on Ports 1 and 2). Requires CMM module for CCM; PCM module for RTU master support.	
Communications	LAN - Supports multidrop. Also supports Ethernet, FIP, Profibus, GBC, GCM, GCM+ option modules.	
Override	Yes	
Battery Backed Clock	Yes	
Interrupt Support	Supports the Periodic Subroutine feature.	
Type of Memory Storage	RAM and Flash	
PCM/CCM Compatibility	Yes	
Floating Point Math Support	Yes, hardware-based (built-in math co-processor)	

The CPU352 is supported by Logicmaster 90-30/20/Micro programming and configuration software Release 7.00 and later releases, and Control programming and configuration software Release 2.0 and later releases.